

# MADEIRA

## Technical Datasheet

19.09.2023

### Thread Specification for COLOREEL

Article Description	Machine Embroidery Thread
Composition	100% polyester [filament; recycled]
Count	135 dtex x 2 / 120 den x 2
Make Up Available	10000 m cone
Recommended needle size	70/10 – 75/11

### Mechanical – Technological Values

Tensile Strength cN (force until thread breaks, in Centinewton)	DIN EN ISO 2062	ca. 1300 cN
Elongation (% of stretch extension with weight tension until breaks)	DIN EN ISO 2062	ca. 28 %
Shrinkage (shrinkage at boiling water)	DIN 53866 T2	< 1%

### Recommendations for care



### Certification



100 % GRS recycled polyester  
Certified by ECOCERT Greenlife, Licence number 240979  
Learn more at [TextileExchange.org/Standards](https://TextileExchange.org/Standards)

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