**CLASSIC No.40**

<table>
<thead>
<tr>
<th>Article Description</th>
<th>Machine Embroidery Thread</th>
</tr>
</thead>
<tbody>
<tr>
<td>Composition</td>
<td>100% viscose filament</td>
</tr>
<tr>
<td>Count</td>
<td>135 dtex x 2 / 120 den x 2</td>
</tr>
<tr>
<td>Make Up Available</td>
<td>1000m spool / 5000m cone</td>
</tr>
<tr>
<td>Recommended needle size</td>
<td>65/9 – 75/11</td>
</tr>
</tbody>
</table>

### Fastness Rating – Scale 1 (worst) – 5 (best)

- Fastness to washing at 95°C: DIN EN ISO 105-C04/M & S C4A 4-5
- Fastness to water (damp for 4hrs at 37°C): DIN EN ISO 105-E01/M & S C6 4-5
- Fastness to rubbing dry (10 rubs on dry white Fabric): DIN EN ISO 105-X12/M & S C8 4
- Fastness to rubbing wet (10 rubs on wet white Fabric): DIN EN ISO 105-X12/M & S C8 3-4
- Fastness to dry cleaning: DIN EN ISO 105-D01 4-5
- Determination of the colourfastness of articles for common use – Part 1: Test with artificial saliva: DIN 53160-1 4-5
- Determination of the colourfastness of articles for common use – Part 2: Test with artificial sweat: DIN 53160-2 4-5

### Fastness Rating – Scale 1 (worst) – 8 (best)

- Fastness to light (100hrs xenon light): DIN EN ISO 105-B02 6-7

Due to different dye stuffs not applicable to all colors.

### Mechanical – Technological Values

- Tensile Strength cN (force until thread breaks, in Centinewton): DIN EN ISO 2062 ca. 680cN
- Elongation (% of stretch extension with weight tension until breaks): ca. 18%
- Shrinkage (shrinkage at boiling water): DIN 53866 T2 1-2 %

### Recommendations for care

- Oeko-Tex

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